

	<h1>Technical Specification sheet</h1>		Written by	Tyrann Kirby	
			Approved by	Tyrann Kirby	
Product Name	<h2>Frozen Pineapple Juice</h2>		Date	11.06.25	
			Version no.	1	
			Prev version	0	
Taxonomic Name	Ananas comosus		Weight	2 x 8kg	
Country of manufacture	India		Size		
Ingredients	100% Pineapple		Puree		
Product Description	Prepared from fresh and sound raw material sorted, washed, juice extracted, packed in LDPE pouch & freezed. The product is intended to be used as ingredient that is further consumed				
Visual			No Photo available at this time		
SENSORY CHARACTERISTICS	Aperance		Light yellow		
	Flavor / Aroma		Characteristics flavor of Pineapple, free from off odors and flavors - taste of pineapple - Sweet		
	Acidity (as citric acid)		0.4 – 0.8 %		
	pH @20°C		< 4.2		
	Brix		12 ± 2°		
Tolerances	Foreign bodies		None		
Packaging	Inner	Clear polyethylene inner bag food grade bag, sealed			
	Outer	Brown cardboard food grade box, printed with supplier information. Self-adhesive blue tape closure.			
CODING	Product name				
	Net weight				
	Best before date				
	Storage t° -18°C				
	Batch code (lotnr.)				
Produced in Guatemala					
Storage & Shelf life	Store at –18°C. or below, ideal storage should be at –20°C. Avoid storage with strongly flavoured materials, or with materials that absorb flavours readily. Shelf Life at these temperatures is 24 months. Minimum 6 months on delivery. Once opened, the remaining material should be returned to cold storage of –18°C (or below) as soon as possible in order to retain product quality.				
Microbiological Standards	Test		Target	Reportable	
	Total Coliforms @37°C.		<100 cfu/gm	>100 cfu/gm	
	TVC		<40000 cfu/gm	>40000 cfu/gm	
	Yeasts & Moulds		<100 cfu/gm	>100 cfu/gm	
	E. coli		Absent in 25g	Present in 25g	
	Salmonella		Absent in 25g	Present in 25g	
Staph Aureus		Absent in 25g	Present in 25g		
Suitable for	Coeliacs	Yes	Kosher	Yes	Suitable (not certified)
	Lactose intolerant	Yes	Halal	Yes	No
	Vegetarian (Ovo-Lacto)	Yes	Vegan	Yes	Yes
Uncontrolled if printed					

Frucom Limited Genetically Modified Foods Policy

Frucom Limited does not process any raw materials that have been genetically modified. The company does not take part in trials of modified plant matter and aims not to manufacture mixed products where ingredients or components have been produced by means of genetic modification.

In this instance genetic modification covers not only plant matter that has been significantly altered by genetic manipulation to give a product different from the naturally occurring material, but also finished produce that has been manipulated and in the course of its manufacture no longer contains genetically modified material. Materials that have been produced from genetically modified micro-organisms or plants which may or may not contain genetically modified materials will not be handled by Frucom Limited

The company position regarding the genetic modification of foods will remain as stated. Until such time that sufficient scientific evidence exists to demonstrate the absolute safety of all genetic modification, or until such a point where our customers are willing to accept genetically modified produce on the basis of safety as stated above.

Frucom Limited Nut Handling Policy

Frucom Limited does not handle nuts, nut by-products or nut derivatives. This includes no nut products in the canteen vending machine.

As a consequence of not processing nut products the company does not have an internal nut segregation policy of production lines, equipment or personnel.

Suppliers are audited by means of a self-assessment questionnaire, the response to which will demand either no, limited or further investigation.

Suppliers to Frucom Limited which handle nut or nut products will be audited, to assure us and our customers that there is no possibility for the contamination of produce with nut or nut derivatives.

The following list outlines those species covered by this policy:

Almonds	Acorns	Almondettes (Buchanania seeds)	Betel nuts
Brazil nuts	Bread nut/Bread fruit	Beech nut	Butter nut
Cashew nuts	Chestnut	Cob nut	Chinquapins
Chilean wild nuts	Cola nuts	(Bushy chestnut)	Filberts
Ground nuts/Peanuts	Ginko nuts	Heart nuts	Hazel nut
Hickory nut	Jojoba nut	Jack nut	Lichi nut
Monkey nut	Macadamia	Oyster nut	Pecan nut
Pili nut	Paradise nut	Pine nut	Pistachio
Quadong nut	Shea nut	Squari nut	Sesame seeds
Tallow nut	Tropical almond	Tahiti chestnut	Tiger nut
Walnut			

The above list may alter as other nuts are found to be allergenic and further legislation occurs. Where there is any doubt from the supplier as to whether their produce contains any of the above listed produce, it shall be considered that such nuts are present and that they may present a risk to the final consumer.

Product Quality Parameter

These are fresh products and, therefore, by their very nature may vary as a result of seasonal influences, such as the time of harvest, the prevailing and historic weather conditions. However such factors have no reflection on the overall performance of the product. Crops may be treated with pesticides to control insects, and other materials to control yeasts and moulds, with the aim of achieving their total absence from the finished product. All raw materials are tested on an annual basis to ensure that chemical residues do not exceed current legislative MRL guidelines. We ensure that MRL's are not exceeded by only applying chemical treatments on an absolute necessity basis, and always observe legal and manufacturer's instructions in full.

The products supplied by Frucom Limited shall conform to all current EC/UK legislation.

All product is metal detected in accordance with the standards in our HACCP plan. Ref HLL

All details of this specification will remain confidential to Frucom Limited. No other party is empowered to disclose any details to a third party. Any changes to the product will be made with prior notification to the customer as appropriate.

Signed on behalf of FRUCOM Ltd		Signed on behalf of Supplier / Customer	
Name	Tyrann Kirby	Name	
Position	Technical manager	Position	
Date	11.06.25	Date	

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